

# Industrial project and machine scheduling with Constraint Programming

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#### Constraint Programming (CP)

- Exact method to solve combinatorial optimization problems
- Provides a modeling framework much richer than Integer Linear Programming (ILP) with additional types of:
  - Decision variables
  - Constraints (non-linear)

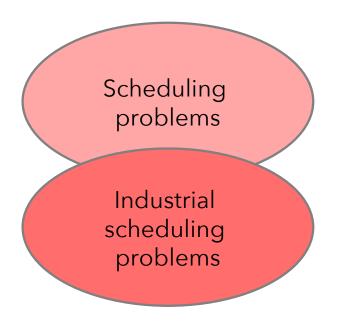
#### You don't need to program anything!

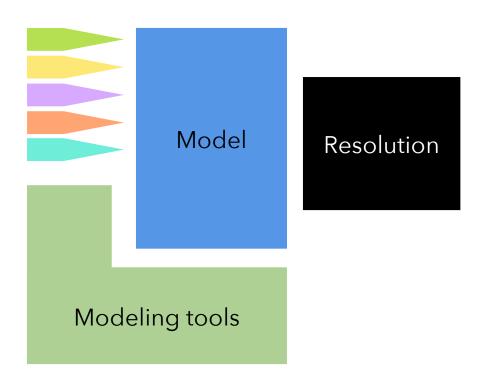
- Modern CP Solvers implement powerful automatic search
- State-of-the-art methods for solving many classical scheduling problems and their variants:
  - Job-shop
  - RCPSP
- Many industrial applications

#### Constraint Programming (CP)

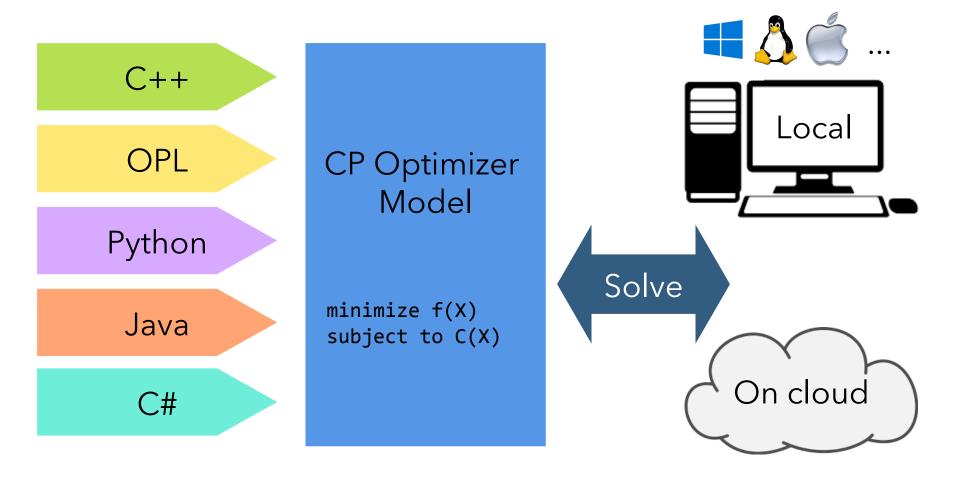
- Several CP engines are available:
  - Choco
  - Gecode
  - Google OR-Tools
  - IBM CP Optimizer
  - •
- I will use CP Optimizer as illustration because:
  - It has a strong focus on scheduling problems
  - Its main targets are industrial applications
  - You can use it without knowing anything about CP
  - I like it ...

# Some topics we will cover





## Overview of CP Optimizer

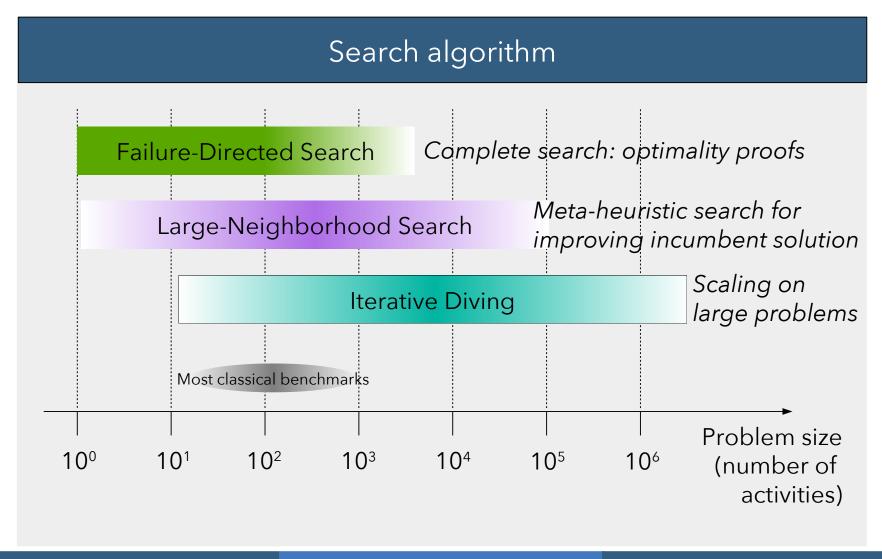


#### Properties of the automatic search

- Search is complete (exact algorithm)
- Search is anytime (first solution is produced fast)
- Search is parallel (unless stated otherwise)
- Search is randomized
  - Internally, some ties are broken using random numbers
  - The seed of the random number generator is a parameter of the search
- Search is deterministic
  - Solving twice the same problem on the same machine (even when using multiple parallel workers) with the same seed for the internal random number generator will produce the same result
  - Determinism of the search is essential in an industrial context and for debugging

#### CP Optimizer automatic search

Main principle: cooperation between several approaches



## CP Optimizer automatic search - Under the hood

## **Artificial Intelligence**

#### **Operations Research**

Constraint propagation

Learning

Temporal constraint networks

2-SAT networks

No-goods

Heuristics Model presolve



Linear relaxations

Problem specific scheduling algorithms

Restarts

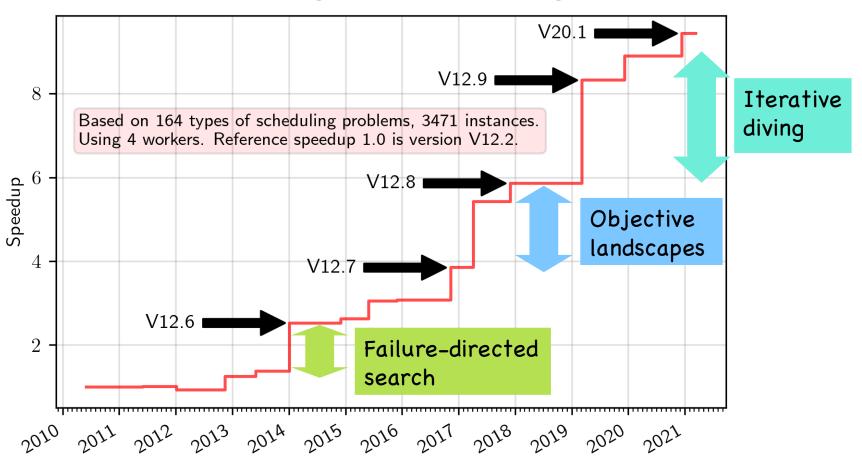
Tree search

LNS

Randomization

#### Performance evolution

CP Optimizer average speedup for scheduling problems



#### A parenthesis on constrained optimization problems

- Given X, a set of decision variables, minimize f(X) subject to C(X)
- A decision variable x∈X does not need to be a numerical variable ... it can be anything defined as a set of possible values (domain) provided a non-ambiguous semantics is defined for constraints and expressions:

```
x_1, x_2, x_3 \in \{ \bigcirc, \boxed{ }, \boxed{ }, 3, \bigcirc, \infty, \bigcirc, \boxed{ }, 1, \triangle, \boxed{ } \}

maximize ( nbColors([x_1, x_2, x_3]) )

subject to :

x_1 \neq \infty

shape(x_1) == shape(x_2)

smaller(x_1, x_2)

smaller(x_2, x_3)

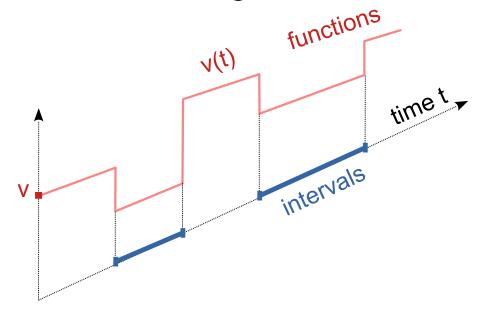
allDifferent([x_1, x_2, x_3])
```

Formulating scheduling problem with numerical variables only (ex: ILP) ... is frustrating



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 Formulating scheduling problem with numerical variables only (ex: ILP) ... is frustrating



- Scheduling is about time ...
  - Intervals of time (activities, etc.)
  - Functions of time (resource use, resource state, inventory levels, ...)

- Introduction of a some simple mathematical concepts in the formulation :
  - Integers
  - Intervals
  - Sequences of intervals
  - Functions

integer variables interval variables sequence variables state/cumul functions

 Introduction of a some simple mathematical concepts in the formulation :

Integers

Intervals

Sequences of intervals

Functions

integer variables

interval variables

sequence variables

state/cumul functions

- Interval variables
  - The **value** of an interval variable x is an interval of integers [s,e): s is the start, e is the end, (e-s) is the size

 Introduction of a some simple mathematical concepts in the formulation :

Integers

Intervals

Sequences of intervals

Functions

integer variables

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sequence variables

state/cumul functions

- Interval variables
  - The **value** of an interval variable x is an interval of integers [s,e): s is the **start**, e is the **end**, (e-s) is the **size**
  - An interval variables can be optional meaning that its value can also be "absent"

• Introduction of a some simple mathematical concepts in the formulation :

Integers

Intervals

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Functions

integer variables

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sequence variables

state/cumul functions

- Interval variables
  - The **value** of an interval variable x is an interval of integers [s,e): s is the start, e is the end, (e-s) is the size
  - An interval variables can be optional meaning that its value can also be "absent"
  - Example: interval x, optional, size=10
     Some possible values for variable x in a solution: absent, [0,10), [1,11), [1000,1010), ...

#### Academic problems: Job-shop scheduling

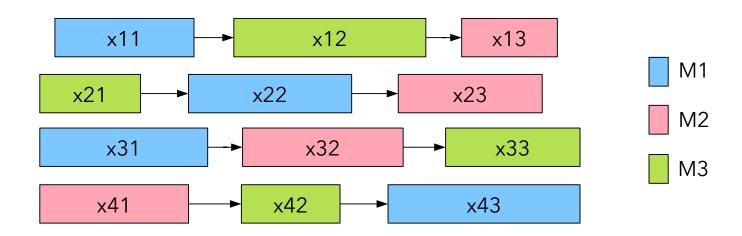
#### Job-shop scheduling problem:

$$\min \max_{i \in [1..N]} \operatorname{endOf}(x_{iM}) \tag{1}$$

$$\operatorname{noOverlap}([x_{ij}]_{i,j \in [1..N] \times [1..M]: MC_{ij} = k}) \qquad \forall k \in [1..M] \tag{2}$$

$$\operatorname{endBeforeStart}(x_{ij-1}, x_{ij}) \qquad \forall i \in [1..N], j \in [2..M] \tag{3}$$

$$\operatorname{interval} x_{ij}, \operatorname{size} = PT_{ij} \qquad \forall i \in [1..N], j \in [1..M] \tag{4}$$



#### Academic problems: Job-shop scheduling

#### Job-shop scheduling problem:

```
min \max_{i \in [1..N]} \operatorname{endOf}(x_{iM}) (1)

noOverlap([x_{ij}]_{i,j \in [1..N] \times [1..M]: MC_{ij} = k}) \forall k \in [1..M] (2)

endBeforeStart(x_{ij-1}, x_{ij}) \forall i \in [1..N], j \in [2..M] (3)

interval x_{ij}, size = PT_{ij} \forall i \in [1..N], j \in [1..M] (4)
```

#### Python formulation:

#### Academic problems: Job-shop scheduling

 This formulation with automatic search of CP Optimizer improved 43 bounds on classical instances in 2015

Instance	LB	UB
tail11	1357	1357
tail12	1367	1367
tail13	1342	1342
tail15	1339	1339
tail16	1360	1360
tail18	1377	1396
tail19	1332	1332
tail20	1348	1348
tail21	1642	1642
tail22	1561	1600
tail23	1518	1557

Instance	LB	UB
tail24	1644	1644
tail25	1558	1595
tail26	1591	1643
tail27	1652	1680
tail28	1603	1603
tail29	1573	1625
tail30	1519	1584
tail33	1788	1791
tail40	1651	1669
tail41	1906	2005
tail42	1884	1937

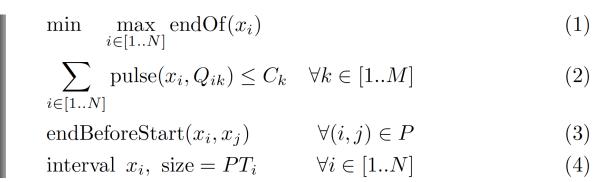
Instance	LB	UB
tail44	1948	1979
tail46	1957	2004
tail47	1807	1889
tail49	1931	1961
tail50	1833	1923
abz07	656	656
abz08	648	667
abz09	678	678
swv03	1398	1398
swv04	1464	1464
swv05	1424	1424

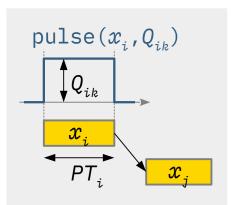
Instance	LB	UB
swv06	1630	1671
swv07	1513	1595
swv08	1671	1752
swv09	1633	1655
swv10	1663	1743
yam1	$\bf 854$	884
yam2	870	904
yam3	859	892
yam4	929	968

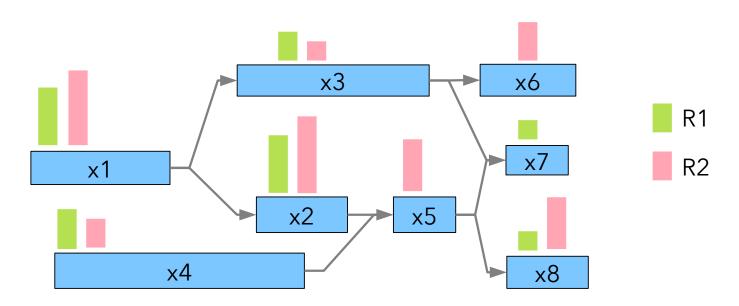
 J. van Hoorn. "The Current state of bounds on benchmark instances of the job-shop scheduling problem." Journal of Scheduling, volume 21, pages 127-128 (2018).

# Academic problems: RCPSP

#### Resource-Constrained Project Scheduling (RCPSP)



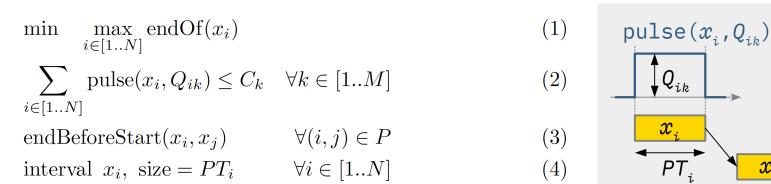




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#### Academic problems: RCPSP

#### Resource-Constrained Project Scheduling (RCPSP)



Python formulation:

## Academic problems: RCPSP

 This formulation with automatic search of CP Optimizer improved 53 bounds on classical instances of the PSPLib in 2015

Instance	LB	$\mathbf{U}\mathbf{B}$	Instance	LB	UB		Instance	LB	$\overline{\mathbf{U}}\mathbf{B}$		Instance	LB	UE
j60_9_5	82	85	j90_13_7	117	124		j120_11_3	190	203		j120_37_3	136	139
j60_9_10	91	93	j90_25_2	123	131		j120_11_4	183	196		j120_37_4	157	163
j60_13_5	93	97	j90_25_3	115	123		j120_11_10	166	181		j120_37_7	<b>152</b>	163
j60_25_8	96	99	j90_25_7	123	130		j120_12_3	133	136		j120_39_2	106	108
j60_29_3	115	121	j90_25_8	133	140		j120_16_5	185	200		j120_46_5	140	149
j60_29_6	145	154	j90_29_2	123	126		j120_16_9	190	205		j120_47_8	127	133
j60_29_10	112	119	j90_29_4	141	149		j120_17_4	118	120		j120_48_2	112	113
j60_45_5	100	106	j90_41_2	158	168		j120_17_9	130	134		j120_48_6	103	105
j60_45_6	133	144	j90_41_4	144	154		j120_26_3	161	167		j120_51_1	187	206
j60_45_10	105	114	j90_41_7	146	157		j120_31_6	184	192		j120_52_10	135	144
j90_5_4	101	<b>102</b>	j90_41_10	147	150		j120_31_8	177	192		j120_57_2	<b>152</b>	163
j90_9_1	100	104	j90_45_5	164	174		j120_31_10	203	227		j120_58_1	134	141
j90_9_9	107	116	j120_8_5	101	104		j120_36_10	199	216		j120_59_2	104	106
j90_13_6	118	124		•		•				,			

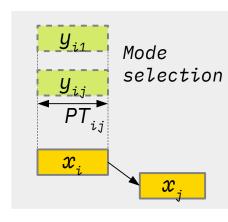
Additional instances were improved in 2019:

http://www.om-db.wi.tum.de/psplib/getdata\_sm.html

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#### Academic problems: Multi-Mode RCPSP

#### Multi-Mode RCPSP (MMRCPSP)



$$\min \max_{i \in [1..N]} \operatorname{endOf}(x_i)$$

$$\operatorname{alternative}(x_i, [y_{ij}]_{j \in M[i]}) \qquad \forall i \in [1..N] \qquad (2)$$

$$\sum_{i \in [1..N], j \in M[i]} \operatorname{pulse}(y_{ij}, QR_{ijk}) \leq CR_k \qquad \forall k \in [1..R] \qquad (3)$$

$$\sum_{i \in [1..N], j \in M[i]} \operatorname{presenceOf}(y_{ij}) \cdot QS_{ijk} \leq CS_k \qquad \forall k \in [1..S] \qquad (4)$$

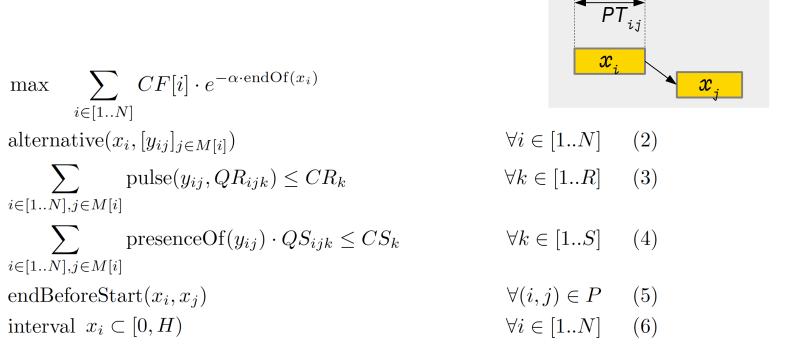
$$\operatorname{endBeforeStart}(x_i, x_j) \qquad \qquad \forall (i, j) \in P \qquad (5)$$

$$\operatorname{interval} x_i \qquad \qquad \forall i \in [1..N] \qquad (6)$$

$$\operatorname{interval} y_{ij}, \operatorname{optional}, \operatorname{size} = PT_{ij} \qquad \forall i \in [1..N], j \in M[i] \qquad (7)$$

#### Academic problems: Multi-Mode RCPSP-DC

 Multi-Mode RCPSP with Discounted Cash Flows



Mode

selection

interval  $y_{ij}$ , optional, size =  $PT_{ij}$   $\forall i \in [1..N], j \in M[i]$  (7)

# Industrial scheduling applications

• In the real life, scheduling problems are complex



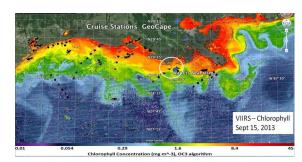














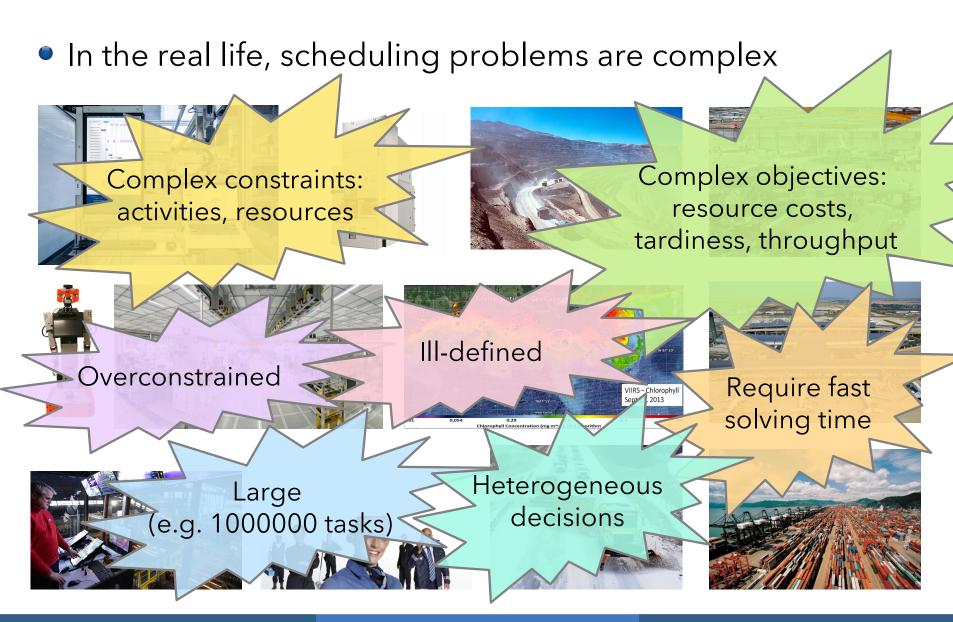








# Industrial scheduling applications



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#### Few but versatile modeling concepts



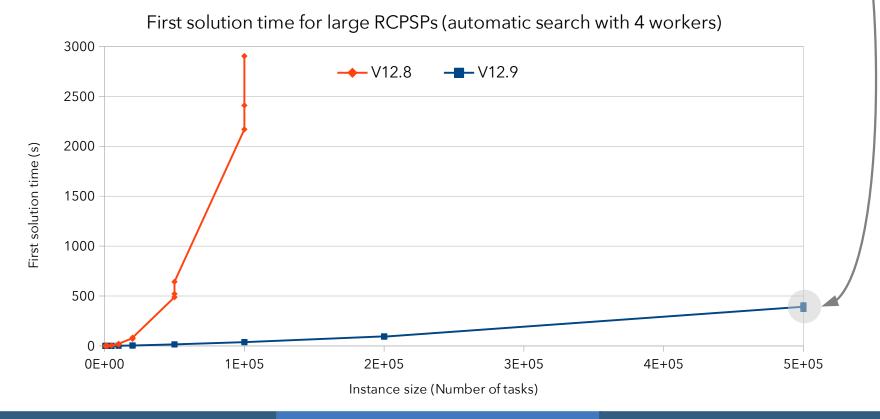
Resource calendars Constant functions Earliness/tardiness costs Resource efficiency Temporal constraints Interval variables Optional activities Unary resources Over-constrained problems Setup times/costs Alternative resources/modes Sequence variables Travel times/costs Work-breakdown structures Cumulative resources Cumul functions Inventories, Reservoirs Parallel batches State functions Activity incompatibilities Aggregation of individual General arithmetical costs (max, weighted sum, expressions Net Present Value)

# Scaling

- First question before starting to think
   of an approach to solve a real (scheduling) problem:
  - What is the actual size n of the problem?
  - Start thinking of an approach/formulation to solve problems of size 2n or 5n ... Not n/10 or n/100!!!
- Example: if n=1.000.000, forget about a formulation (number of variables or constraints) that would be in  $O(n^2)$  or even worse
- From the start of the project, work with data of realistic size (even if simplified, even if synthetic)
- Size of CP Optimizer formulations for scheduling problems usually scale in O(n)

#### Scaling example on RCPSP

- New benchmark with RCPSP from 500 to 500.000 tasks
  - Largest problem: 500.000 tasks, 79 resources,
     4.740.783 precedences, 4.433.550 resource requirements
- Time to first feasible solution (V12.8 v.s. V12.9)



# Safety nets



- Starting point solutions (a.k.a. warm start)
- Blackbox expressions (NEW)

## Safety nets: starting point solutions

- The search can be specified a starting point solution as input. Use cases:
  - Search process has been interrupted; restart from last solution
  - A problem specific heuristic is available to provide a solution to start from
  - Multi-objective lexicographical objective: minimize f1, then minimize f2 with some constraint on f1, ...
  - When hard to find a feasible solution: start from a relaxed problem that minimizes constraint violation
  - Solving very similar successive models, for instance in dynamic scheduling, in re-scheduling
- If the starting point is feasible and complete, the search is guaranteed to first visit this solution
- Otherwise, the information in the starting point is used as a heuristic guideline for the search

## Safety nets: blackbox expressions

- Black-Box function:
  - A function f(X):  $R^n \rightarrow R$  for which the analytic form is not known
  - The user provides a function that can be called to compute the value f(X) on fixed parameter values X
- A black-box function can be evaluated to obtain:
  - Value :  $f(4,6,2) \rightarrow 4.435$
  - Definiteness :  $f(5,5,2) \rightarrow undefined$
- Example of black-box function:
  - Formulation with predefined expressions would be very costly
  - Legacy code: no access to what is inside a library/executable
  - Numerical code involving differential equations, integrals, ...
  - Result of a complex simulation (schedule, policy)
  - Prediction of a machine learning model

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#### Safety nets: blackbox expressions

 Since last release blackbox expressions permit to extend the predefined set of expressions

```
double f(double a, double b, double c); // Blackbox function

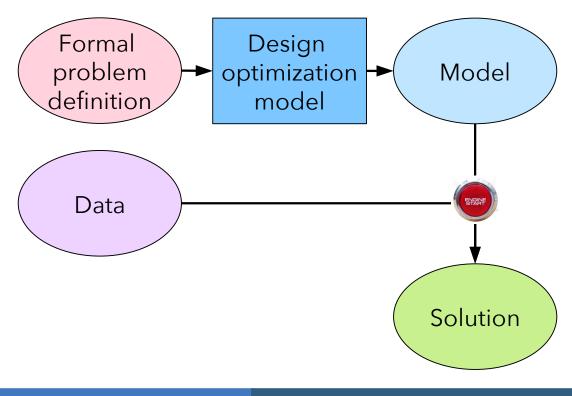
ILOBLACKBOX3(BBF, IloNumExpr, u, IloNumExpr, v, IloNumExpr, w) {
   returnValue( f(getValue(u), getValue(v), getValue(w)) );
}

model.add( ... );
IloNumExpr bbf = BBF(env,x,y,z);
model.add( IloMinimize(env, bbf) );
model.add( x+y+z <= bbf );</pre>
```

- All types of variables/expressions are supported as arguments (integer, interval, ...), individually or in arrays
- Blackbox expressions can be used as any other expression in the model (no restriction)
- Search remains complete

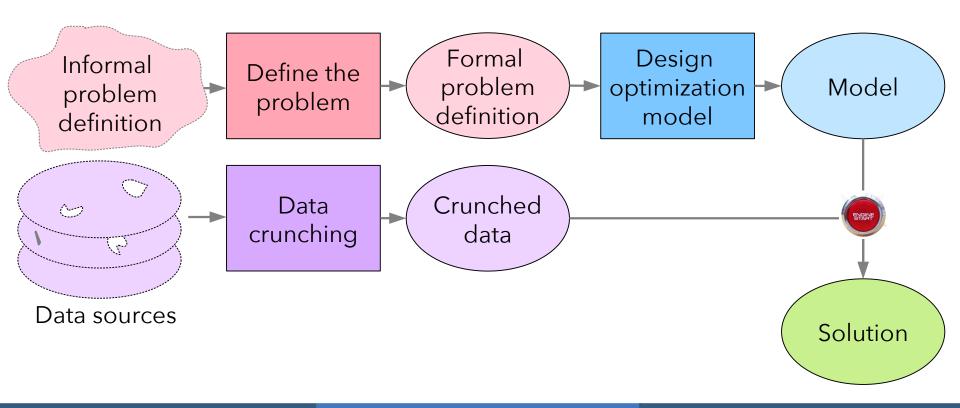
# Modeling tools

Process for building an optimization engine for an application



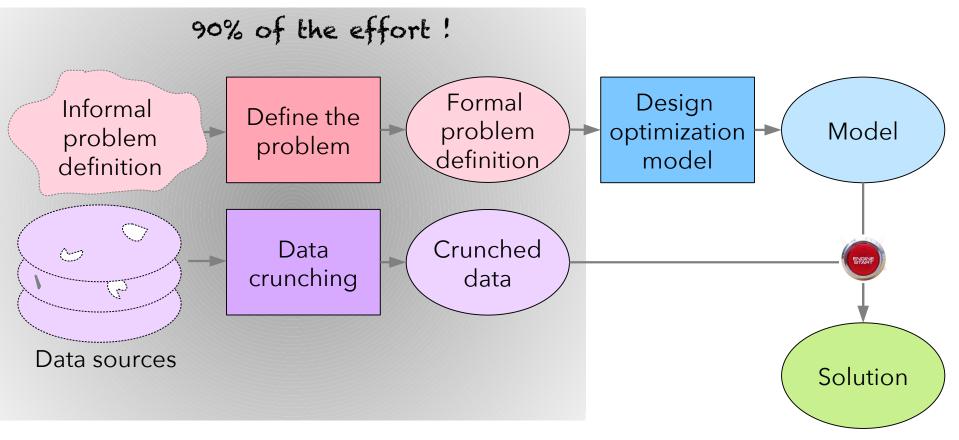
# Modeling tools

- Process for building an optimization engine for an application
- Reality of industrial projects is more complex



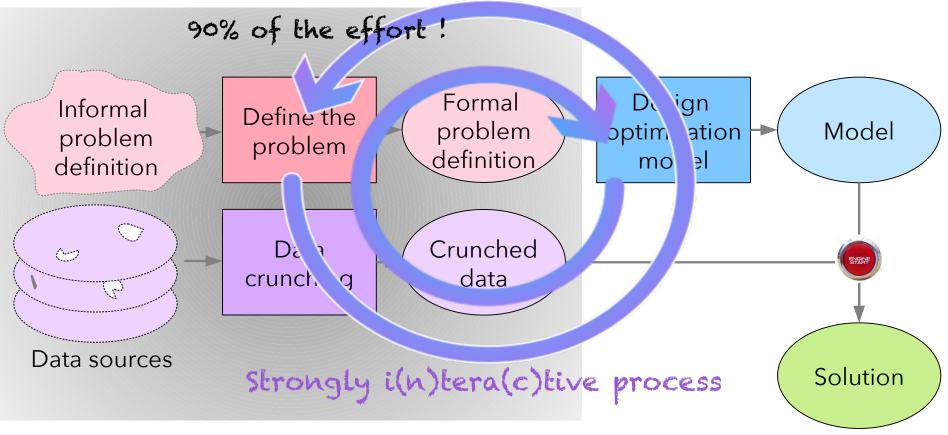
## Modeling tools

- Process for building an optimization engine for an application
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# Modeling tools

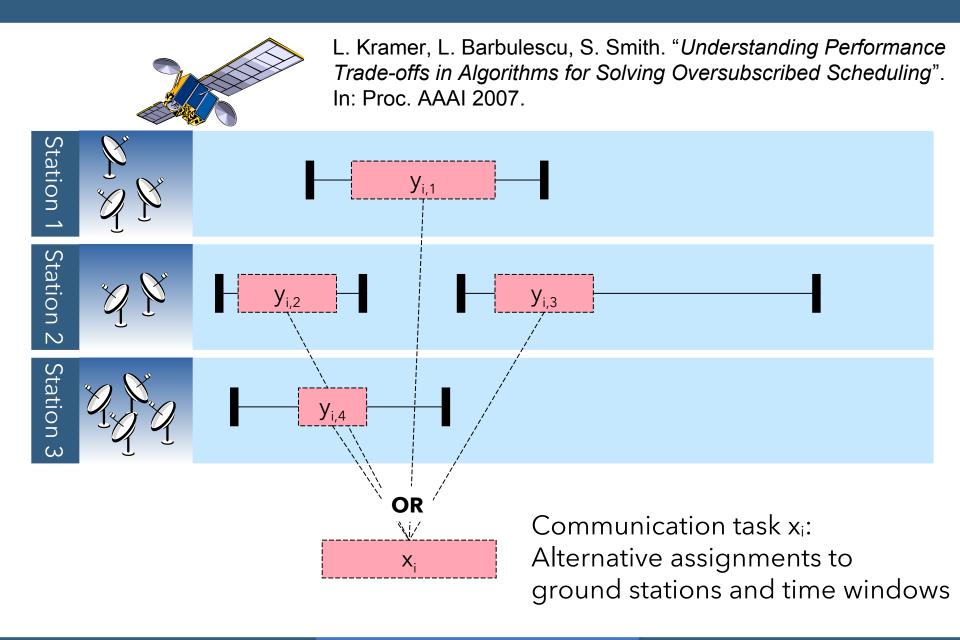
- Process for building an optimization engine for an application
- Reality of industrial projects is more complex



# Modeling tools

- Typical questions/issues arising during model design
  - How does my current model look like when instantiated on some data?
  - Does it contains some weird things I'm not aware of?
  - Why is it infeasible ?
    - Bug in the model?
    - Bug in the data?
  - Why is it difficult to find a feasible solution?
  - Is my model performing better than another variant I tried?

# Example: satellite communication scheduling



Example of a satellite scheduling problem

Export/import model instance as a .cpo file

# Modeling tools: input/output file format (.cpo)

```
"42" --- = intervalVar();
    "43" --= intervalVar();
2
    "42A" == intervalVar();
3
    "207A" = intervalVar();
4
5
    "('42'. 3. 400, 27, 435)" = intervalVar(optional, start=400..435, end=400..435, size=27);
6
     "('43', 3, 391, 21, 427)" = intervalVar(optional, start=391..427, end=391..427, size=21);
7
     "('42A', 3, 389, 34, 424)" = intervalVar(optional, start=389..424, end=389..424, size=34);
8
    "('207A', 2, 223, 21, 313)" = intervalVar(optional, start=223..313, end=223..313, size=21);
9
     "('207A', 3, 223, 21, 313)" = intervalVar(optional, start=223..313, end=223..313, size=21);
10
11
12
    maximize(sum([presenceOf("42"), ...,]));
13
14
     alternative("42", ["('42', 3, 400, 27, 435)"]);-
15
     alternative("43", ["('43', 3, 391, 21, 427)"]);
16
     alternative("42A", ["('42A', 3, 389, 34, 424)"]);-
17
     alternative("207A", ["('207A', 2, 223, 21, 313)", "('207A', 3, 223, 21, 313)"]);-
18
19
     . . . .
    pulse("('42', 3, 400, 27, 435)",1) + pulse("('43', 3, 391, 21, 427)",1) + -
20
     pulse("('42A', 3, 389, 34, 424)",1) + ... + pulse("('207A', 3, 223, 21, 313)",1) <= 2;
21
22
     . . . .
```

Example of a satellite scheduling problem

# Modeling tools: search log

```
! Maximization problem - 2980 variables, 851 constraints
! Initial process time : 0.02s (0.02s extraction + 0.00s propagation)
! . Log search space : 30213.9 (before), 30213.9 (after)
! . Memory usage : 9.6 MB (before), 9.6 MB (after)
! Using parallel search with 8 workers.
         Best Branches Non-fixed W Branch decision
                          2980
+ New bound is 838
! Search completed, model has no solution.
! Best bound : 838
! Number of branches : 0
! Number of fails : 0
! Total memory usage : 15.3 MB (13.7 MB CP Optimizer + 1.6 MB Concert)
! Time spent in solve : 0.02s (0.00s engine + 0.02s extraction)
! Search speed (br. / s) : 0
```

Example of a satellite scheduling problem

- Conflict refiner extracts the smallest subset of constraints that explains the infeasibility
- P. Laborie. An Optimal Iterative Algorithm for Extracting MUCs in a Black-box Constraint Network. In: Proc. ECAI-2014

### Modeling tools: conflict refiner

```
Conflict refining - 851 constraints
     Iteration Number of constraints
                                      851
                                      426
            47
  Conflict refining terminated
 ! Conflict status : Terminated normally, conflict found ! Conflict size : 4 constraints
 ! Number of iterations
 ! Total memory usage : 13.7 MB
 ! Conflict computation time : 0.43s
Conflict refiner result:
Member constraints:
   alternative("42", ["('42', 3, 400, 27, 435)"])
   alternative("43", ["('43', 3, 391, 21, 427)"])
   alternative("42A", ["('42A', 3, 389, 34, 424)"])
   sum([pulse("('42', 3, 400, 27, 435)",1) + pulse("('43', 3, 391, 21, 427)",1) +
        pulse("('42A', 3, 389, 34, 424)",1) + ... + pulse("('207A', 3, 223, 21, 313)",1)]) <= 2</pre>
"42" = intervalVar();
"43" = intervalVar();
"42A" = intervalVar();
```

# Modeling tools: model warnings

```
/Users/laborie/Satellite/satellite.py:21: Warning: Boolean expression 'presenceOf' is always true because interval variable '42' is declared present. presenceOf("42")
/Users/laborie/Satellite/satellite.py:21: Warning: Boolean expression 'presenceOf' is always true because interval variable '43' is declared present. presenceOf("43")
/Users/laborie/Satellite/satellite.py:21: Warning: Boolean expression 'presenceOf' is always true because interval variable '42A' is declared present. presenceOf("42A")
...
Too many warnings of this type. Suppressing further warnings of this type.
```

1 +

maximize( sum(  $\lceil presence \ of(x[i]) \ for \ i \ in \ T \ ]))$ 

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Example of a satellite scheduling problem

### Modeling tools: search log

```
------ CP Optimizer 20.1.0.0 --
! Maximization problem - 2980 variables, 851 constraints
! TimeLimit
                   = 20
! LogPeriod = 100000
! Initial process time : 0.05s (0.04s extraction + 0.01s propagation)
  . Log search space : 4627.3 (before), 4627.3 (after)
! . Memory usage : 12.1 MB (before), 12.1 MB (after)
! Using parallel search with 8 workers.
         Best Branches Non-fixed
                                 W
                                        Branch decision
                          2980
+ New bound is 838
! Using iterative diving.
! Using temporal relaxation.
         785
                 2142 0.27s
                                    (gap is 6.75%)
*
          793 9796 0.27s
                                       (gap is 5.67%)
*
*...
          821 52389
                           271
                                   F
+ New bound is 837 (gap is 1.95%)
          822 44536 8.04s
                                       (gap is 1.82%)
                                 6
! Using failure-directed search.
   823
                60147 8.75s
                                       (gap is 1.70%)
*
```

### Modeling tools: search log

```
! Time = 19.37s, Average fail depth = 486, Memory usage = 113.0 MB
! Current bound is 837 (gap is 1.33%)
           Best Branches Non-fixed
                                                 Branch decision
                                                 710 = start0f(('85', 5, 710, 29, 743))
                    100k
            826
                 200k
                                                 911 = start0f(('334', 10, 911, 22, 986))
            826
 Search terminated by limit, 12 solutions found.
 Best objective : 826 (gap is 1.33%)
  Best bound
                          : 837
 Number of branches : 4399997
 Number of fails : 210551
! Total memory usage : 109.2 MB (107.6 MB CP Optimizer + 1.6 MB Concert) 
! Time spent in solve : 20.01s (19.97s engine + 0.04s extraction)
 Search speed (br. / s) : 220330.3
```

Example of a satellite scheduling problem

• Run instance n times (here n=30) with different random seeds (1,2,...,n) and perform some statistical analysis on the results to asses stability of the search

# Modeling tools: solve stability

Benchmarking current problem on 30 runs					
Run	Soln	Proof	Branches	Time (s)	Objective
1			4672277	20.01	026
1	1	0	4672277	20.01	826
2	1	0	4197814	20.06	826
3	1	0	3040173	20.03	826
4	1	0	3446413	20.01	826
5	1	0	3640692	20.12	826
6	1	0	3532742	20.10	825
7	1	0	3689278	20.01	826
8	1	0	3427675	20.02	826
9	1	0	3457423	20.10	824
29	1	0	3522099	20.01	826
30	1	Θ	3696967	20.02	825
All runs	stopped by	y limit			
Mean	1.00	0.00	3578449	20.03	825.833333
Std dev			424327	0.03	0.461133
Geomean			3553656	20.03	
Min			2691157	20.01	824
Max			4672277	20.12	826

#### Conclusion

- Consider using/comparing to CP when working on scheduling problems (ILP often is not competitive)
- CP Optimizer provides:
  - A mathematical modeling language for combinatorial optimization problems that extends ILP (and classical CP) with some algebra on intervals and functions allowing compact and maintainable formulations for complex scheduling problems
  - A continuously improving **automatic search algorithm** that is **complete**, **anytime**, **efficient** (often competitive with problem-specific algorithms) and **scalable**
- If you are using CPLEX for ILP, then you already have CP Optimizer in the box!

#### Last-minute slide

 The two-stage stochastic programming and recoverable robustness problem described by Marjan this morning

#### Last-minute slide

• The two-stage stochastic programming and recoverable robustness problem described by Marjan this morning

#### 20 tasks x 10 scenarios

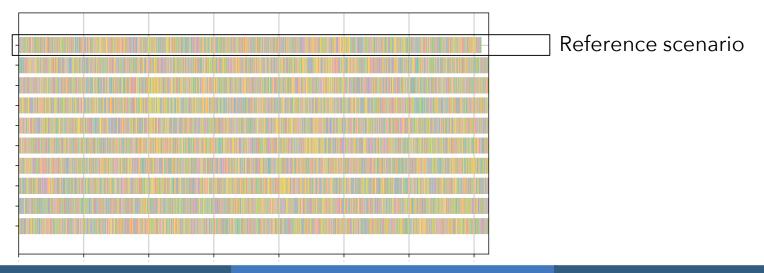


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#### Last-minute slide

 The two-stage stochastic programming and recoverable robustness problem described by Marjan this morning

10.000 tasks x 10 scenarios, solution after 5mn



# Some pointers

- Recent review of CP Optimizer (modeling concepts, applications, examples, tools, performance,...):
  - IBM ILOG CP Optimizer for scheduling. Constraints journal (2018) vol. 23, p210-250. http://ibm.biz/Constraints2018
- CP Optimizer forum: http://ibm.biz/COS\_Forums (same as CPLEX)

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Sorch Marith

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